



## KRAL Flow Measurement. Flowmeters OME | OMP | OMG | OMH | OMK.

www.kral.at www.kral-usa.com

## Welcome to KRAL.

KRAL AG is a family owned and operated enterprise. Our customers include globally active corporations.

KRAL stands for quality, innovation and speed – anytime and anywhere around the world.

KRAL AG, headquartered in Austria, sets innovative trends in special fields of the pump and flowmeter industry. KRAL solutions make our customers more successful in their competitive environment and guarantee maximum customer benefit. We look not only at the flowmeters but also at the complete system and strategic project in close cooperation with our customers. Resulting in unique, in part customerspecific solutions.

Our customers find KRAL likeable. Friendliness and good cooperation reach the highest values in customer satisfaction surveys. These values are important success factors. They are the result of professional and dedicated work in all fields of the company. KRAL is a partner of the global players. Such companies require strong and reliable partners. KRAL AG is the foundation of a strong market presence. The family owned enterprise provides the certainty of having a dedicated and cooperative partner for many years in KRAL.

The focus lies on people in our considerations. Success is the result of excellent cooperation between KRAL customers, suppliers, and employees.







# At home in the world.

For our customers on all continents.





Find your personal KRAL contact online: www.kral.at/en/contact

# KRAL Volumeter<sup>®</sup> – Precision.

How it works.

KRAL Volumeter. KRAL Volumeter are flowmeters of the highest precision for liquids.

#### KRAL electronic.

KRAL recommends KRAL electronic units for signal detection, evaluation, measured-value display and measured-value forwarding. KRAL electronic units guarantee that the measuring precision is maintained.

# High precision measuring chambers and a wide selection of sizes.

|                    |                      | OMG 13 | OMG 20 | OMG 32 | OMG 52 | OMG 68 | OMG100 | OMG140 |
|--------------------|----------------------|--------|--------|--------|--------|--------|--------|--------|
| Flow rate          |                      |        |        |        |        |        |        |        |
| Omax               | [l/min]              | 15     | 45     | 150    | 525    | 1050   | 3000   | 7500   |
| Q <sub>rated</sub> |                      | 10     | 30     | 100    | 350    | 700    | 2000   | 5000   |
| Qmin               |                      | 0.1    | 0.3    | 1.0    | 3.5    | 7.0    | 20     | 50     |
| Pressure max.      | [bar]                | 250    | 250    | 250    | 160    | 100    | 40     | 40     |
| Temperature        |                      |        |        |        |        |        |        |        |
| min max.           | [°C]                 | -20+20 | 0      |        |        |        |        |        |
| Viscosity          |                      |        |        |        |        |        |        |        |
| min max.           | [mm <sup>2</sup> /s] | 1-1000 | 000    |        |        |        |        |        |
| Measuring          | [ml/U]               | 1.64   | 6.25   | 25.6   | 112.7  | 251.3  | 833.3  | 2259.9 |
| chamber volume     |                      |        |        |        |        |        |        |        |
| Rotation speed     |                      |        |        |        |        |        |        |        |

KRAL Volumeters are supplied in various sizes. The sizes ensure that the measuring range can be adapted exactly to the measuring task. The flow rate ranges from <u>0.1 l/min to</u> <u>7,500 l/min</u>. The <u>measuring chamber volume</u> described above is specified in the technical catalog. For the OMG series it ranges from 1.64 ml/U up to 2259.9 ml/U.

#### 

KRAL Volumeters are very precise measuring instruments with a large measuring range. The linearity diagram shows the characteristics of the precision instrument. Across a measuring range of approx. 1:100 the maximum measuring error amounts to +-0.1%.

#### Highest precision over a wide measurement range.



#### Sensor.

The sensor signal is converted into an industry standard signal so that it can be used by all common electronic components.

#### Measuring chamber.

Two screw spindles together with the manufactured housing form a highly precise measuring chamber. With each single full rotation of the screws an amount of liquid flows through the measuring instrument that corresponds exactly to the measuring chamber volume.

Calibration.



Each KRAL Volumeter is calibrated on our in-house test bench. Calibration of the KRAL Volumeters can be traced to the "national standards": KRAL customers can find the calibration factor (K-factor) in the calibration certificate. This K-factor specifies the pulses per liter.

#### Test stand manufacturers create peak values.

|  | Screw meter                           |
|--|---------------------------------------|
| range  | 300 - 2 300 [l/min]                   |
| linearity  | ± 0.015 %                             |
| pulse output   | magn. pick up -<br>rectangular pulses |
| material   | carbon steel                          |
| nominal bore   | 4 inch                                |
| repeatability from 12 cali-<br>bration series (1σ-level) | 0.001 [p/l] ⇔ 0.006 %                 |
| nominal k-factor delivered                               | 16.63 [p/l]                           |

The Institute for Calibration and Verification which calibrates the KRAL reference meters, also uses KRAL Volumeters for own measurement tasks. It has determined a linearity of +-0.015% for KRAL Volumeters. This is one magnitude greater than the linearity of +-0.1% specified by KRAL for industrial applications. The impressive values indicate the potential of the KRAL Volumeters when they are used in a test environment, for example in a test bench.

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## **OMG** Series

Universal flowmeters.



#### Operating conditions and materials.

- Our universal flowmeter for versatile applications.
- Flow range: 0.1 to 7,500 l/min.
- Max. pressure: 250 bar.
- Temperature range: -20 °C to 200 °C.
- Viscosity range: 1 to 1x10<sup>6</sup> mm<sup>2</sup>/s.
- Liquids: Chemically neutral, lightly lubricative, clean, non-abrasive.
- Precision: ±0.1% of measured value.
- Screws: Steel, nitrided.
- Bearing: Steel bearing, hybrid ball bearing.
- Seal: Viton<sup>®</sup> (other sealing materials on request).
- Signal: PNP or NAMUR.

#### Robust and precise.

Precision and robustness are usually mutually exclusive at flowmeters – OMG provides both! The OMG has a robust housing and is thus protected against external influences such as system vibrations and mechanical stresses, such as often occur in rough industrial environments.

| Technica                       | l data.                      | OMG 13                 | OMG 20                 | OMG 32                 | OMG 52                 | OMG 68                 | OMG 100                | OMG 140                |
|--------------------------------|------------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| Flow rate                      |                              |                        |                        |                        |                        |                        |                        |                        |
| O <sub>max</sub>               | l/min                        | 15                     | 45                     | 150                    | 525                    | 1050                   | 3000                   | 7500                   |
| $\mathbf{Q}_{rated}$           | l/min                        | 10                     | 30                     | 100                    | 350                    | 700                    | 2000                   | 5000                   |
| Q <sub>min</sub>               | l/min                        | 0.1                    | 0.3                    | 1                      | 3.5                    | 7                      | 20                     | 50                     |
| Pressure                       |                              |                        |                        |                        |                        |                        |                        |                        |
| p <sub>max</sub>               | bar                          | 250                    | 250                    | 250                    | 160                    | 100                    | 40                     | 40                     |
| Temperatu                      | re                           |                        |                        |                        |                        |                        |                        |                        |
| $\rm t_{min}$ to $\rm t_{max}$ | °C                           | -20 to +200            |
| Viscosity                      |                              |                        |                        |                        |                        |                        |                        |                        |
| $v_{_{min}}$ to $v_{_{max}}$   | mm²/s                        | 1 to 1x10 <sup>6</sup> |
| K-factor                       | K1 [P/I]                     | 1,216                  | 640                    | 234                    | 71                     | 39.8                   | 16.8                   | 8.85                   |
|                                | K2 [P/I]                     | 2,432                  | 1,280                  | 468                    | 142                    | 79.6                   | 33.6                   | 17.7                   |
|                                | K3 [P/I]                     | 7,296                  | 2,560                  | 1,014                  | 302                    | 167                    | 57.6                   | 22.1                   |
| Frequency                      | f1 at Q <sub>rated</sub> Hz  | 203                    | 320                    | 390                    | 414                    | 464                    | 560                    | 738                    |
|                                | f2 at Q <sub>rated</sub> Hz  | 405                    | 640                    | 780                    | 828                    | 929                    | 1,120                  | 1,475                  |
|                                | f3 at $\rm Q_{\rm rated}~Hz$ | 1,216                  | 1,280                  | 1,690                  | 1,760                  | 1,949                  | 1,920                  | 1,842                  |





#### Marine – Fuel consumption measurement.

Liquid: Heavy fuel oil, marine diesel oil, marine gas oil. Flow rate: 0.2 - 3,000 l/min. Pressure: 40 bar. Temperature – HFO: 70 - 160 °C, MDO/MGO: 10 - 60 °C. Viscosity – HFO:10 - 1,300 mm²/s, MDO/MGO: 1.1 - 50 mm²/s. Measuring instrument: OMG 20 - OMG 140.

#### Mechanical engineering – Determining the position of hydraulic cylinders.

Liquid: Hydraulic oil. Flow rate: 0.2 - 200 l/min. Pressure: Pulsating up to 250 bar. Temperature: 40 - 80 °C. Viscosity: 60 - 3,000 mm²/s. Measuring instrument: OMG 20 - OMG 52.

#### **Chemicals – Measurement of plastic components.**

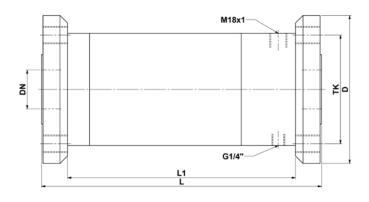
Liquid: Polyol, isocyanate. Flow rate: 35 to 55 l/min. Pressure: 250 bar. Temperature: 10 - 80 °C. Viscosity: 20 - 2,000 mm<sup>2</sup>/s. Measuring instrument: OMG 20 - OMG 52.

| OMG – DIN. |                               | 20   | 32   | 52   | 68  | 100   | 140   |
|------------|-------------------------------|--|--|--|---|---|---|
|            | 15                            | 15   | 25   | 40   | 50  | 100   | 150   |
| [bar]      | 250                           | 250  | 250  | 160  | 100   | 40  | 40  |
| [mm]       | 145                           | 195  | 275  | 295  | 355   | 460   | 610   |
| [mm]       | 130                           | 130  | 150  | 150  | 195   | 235   | 300   |
| [mm]       | 94                            | 145  | 215  | 240  | 295   | 400   | 537   |
| [mm]       | 90                            | 90   | 105  | 125  | 145   | 190   | 250   |
| [kg]       | 6,0                           | 8,1  | 19,0   | 23,0   | 37,0  | 70,0  | 180,0   |
|            | [bar]<br>[mm]<br>[mm]<br>[mm] | Ibar         15           Ibar         250           Imm         145           Imm         130           Imm         94           Imm         90 | Image: Non-Stress         Image: Non-Stress           [bar]         15         15           [bar]         250         250           [mm]         145         195           [mm]         130         130           [mm]         94         145           [mm]         90         90 | Image: Non-state         Image: Non-state< | Ite         Ite <td>Instruction         Instruction         <thinstruction< th=""> <thinstruction< th=""></thinstruction<></thinstruction<></td> <td>Image: Note of the state of the st</td> | Instruction         Instruction <thinstruction< th=""> <thinstruction< th=""></thinstruction<></thinstruction<> | Image: Note of the state of the st |

#### Dimensions and connection variants.

| OMG – A | NSI.   | 13    | 20    | 32    | 52               | 68 100 |       | 140   |
|---------|--------|-------|-------|-------|------------------|--------|-------|-------|
| DN      | [inch] | 1/2   | 3/4   | 1     | 1 <sup>1/2</sup> | 2      | 4     | 6     |
|         |        |       |       |       |                  |        |       |       |
| Class   |        | 1500  | 1500  | 1500  | 900              | 600    | 300   | 300   |
| D       |        | 120,6 | 130,2 | 149,2 | 177,6            | 165,1  | 254,0 | 317,5 |
| L       | [mm]   | 155   | 214   | 300   | 320              | 360    | 465   | 673   |
| L1      | [mm]   | 94    | 145   | 215   | 240              | 295    | 400   | 600   |
| ТК      | [mm]   | 82,5  | 88,9  | 101,6 | 123,9            | 127,0  | 200,1 | 269,7 |
| Weight  | [kg]   | 4,6   | 4,1   | 11    | 18               | 29     | 70    | 180   |

Lower pressure stage available.



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## **OMP** Series.

The standard for fuel consumption measurement.



#### Operating conditions and materials.

- Ideal for fuel consumption measurement including booster modules and burner/boiler applications.
- Flow range: 0.3 to 525 l/min.
- Pressure: 40 bar.
- Temperature range: -20 °C to 200 °C.
- Viscosity range: 1 to 1x10<sup>6</sup> mm<sup>2</sup>/s.
- Liquids: Chemically neutral, lightly lubricative, clean, non-abrasive.
- Precision: ±0.1% of measured value.
- Screws: Steel, nitrided.
- Bearing: Hybrid ball bearing.
- Seal: Viton<sup>®</sup> (other sealing materials on request).
- PNP or NAMUR signal.

#### Clear advantages.

Thanks to the exact measuring chamber, precise measurements across a measuring range of 1:150 are possible. Measurement precision of 0.1% across a wide measuring range. The robust housing protects the precision-manufactured screws. Therefore the OMP unites robustness and precision. The swift measuring screws follow load changes with rapidly varying flow quantities. Smoothing sections are not required either before or after the Volumeter. Pipe bends and tees do not have any influence on the measuring precision. Thanks to the use of high-quality ball bearings the Volumeter operates with low degree of friction and at a low pressure loss. OEM prices available.

| Technical data                 | a.                         | OMP 20                 | OMP 32                 | <b>OMP 52</b>          |
|--------------------------------|----------------------------|------------------------|------------------------|------------------------|
| Flow rate                      |                            |                        |                        |                        |
| O <sub>max</sub>               | l/min                      | 45                     | 150                    | 525                    |
| <b>O</b> <sub>rated</sub>      | l/min                      | 30                     | 100                    | 350                    |
| O <sub>min</sub>               | l/min                      | 0.3                    | 1.0                    | 3.5                    |
| Pressure                       |                            |                        |                        |                        |
| P <sub>max</sub>               | bar                        | 40                     | 40                     | 40                     |
| Temperature                    |                            |                        |                        |                        |
| $t_{\rm min}$ to $t_{\rm max}$ | °C                         | -20 to +200            | -20 to +200            | -20 to +200            |
| Viscosity                      |                            |                        |                        |                        |
| $v_{_{min}}$ to $v_{_{max}}$   | mm²/s                      | 1 to 1x10 <sup>6</sup> | 1 to 1x10 <sup>6</sup> | 1 to 1x10 <sup>6</sup> |
|                                |                            |                        |                        |                        |
| K-factor                       | K [P/I]                    | 321.0                  | 78.0                   | 17.73                  |
| Frequency                      | f at Q <sub>rated</sub> Hz | 161                    | 130                    | 104                    |





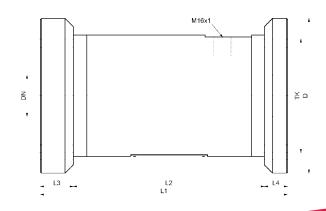
#### Marine – Fuel consumption measurement.

Liquid: Heavy fuel oil, marine diesel oil, marine gas oil. Flow rate: 0.2 - 3,000 l/min. Pressure: 40 bar. Temperature – HFO: 70 - 200 °C, MDO/MGO: 10 - 60 °C. Viscosity – HFO:10 - 1,300 mm²/s, MDO/MGO: 1.1 - 50 mm²/s. Measuring instrument: OMP 20 - OMP 52.

#### Dimensions and connection variants.

| OMP – DIN.        |       | 20   | 32    | 32    | 52    |
|-------------------|-------|------|-------|-------|-------|
| DN                |       | 20   | 25    | 32    | 40    |
| Pressure<br>stage | [bar] | 40   | 40    | 40    | 40    |
| D                 | [mm]  | 105  | 115   | 140   | 150   |
| ТК                | [mm]  | 75   | 85    | 100   | 110   |
| L1                | [mm]  | 125  | 180   | 190   | 240   |
| L2                | [mm]  | 85.0 | 140.0 | 140.0 | 185.5 |
| L3                | [mm]  | 20   | 20    | 25    | 32    |
| L4                | [mm]  | 20.0 | 20.0  | 25.0  | 22.5  |
| Weight            | [kg]  | 5.0  | 11.2  | 13.5  | 19.2  |





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## OME Series.

High-precision flowmeter with a 3-in-1 sensor.



#### Operating conditions and materials.

- The 3-in-1 sensor combines flow rate measurement, flow direction recognition and temperature measurement.
- Flow range: 0.1 to 525 l/min.
- Max. pressure: 40 bar.
- Temperature range: -20 °C to 125 °C.
- Viscosity range: 1 to 1x10<sup>6</sup> mm<sup>2</sup>/s.
- Liquids: Chemically neutral, lightly lubricative, clean, non-abrasive.
- Precision: ±0.1% of measured value.
- Screws: Steel, nitrided.
- Bearing: Steel bearing.
- Seal: Viton<sup>®</sup> (other sealing materials on request).
- Push-pull and Pt100 signal.

#### Much more than just a flowmeter.

Thanks to the exact measuring chamber, precise measurements across a measuring range of 1:150 are possible. Measurement precision of 0.1% across a wide measuring range. Smoothing sections are not required either before or after the Volumeter. Pipe bends and tees do not have any influence on the measuring precision. Thanks to the use of high-quality ball bearings, the Volumeter operates with low degree of friction and at a low pressure loss. Through their working principle KRAL Volumeters<sup>®</sup> measure in both flow directions. The new sensor equipment recognizes an inversion of the flow direction. KRAL electronic units take the flow direction into consideration when forming the precise measured value. The output signal is formed by two square wave signals, placed electrically out of phase by 90° in order to recognize the flow direction. The cabling is unique.

| OME Compact                  |                            | OME 13                 | OME 20                 | OME 32                 | OME 52                 |
|------------------------------|----------------------------|------------------------|------------------------|------------------------|------------------------|
| Flow rate                    |                            |                        |                        |                        |                        |
| O <sub>max</sub>             | l/min                      | 15                     | 45                     | 150                    | 525                    |
| <b>Q</b> <sub>rated</sub>    | l/min                      | 10                     | 30                     | 100                    | 350                    |
| O <sub>min</sub>             | l/min                      | 0.1                    | 0.3                    | 1.0                    | 3.5                    |
| Pressure                     |                            |                        |                        |                        |                        |
| p <sub>max</sub>             | bar                        | 40                     | 40                     | 40                     | 40                     |
| Temperature                  |                            |                        |                        |                        |                        |
| $t_{min}$ to $t_{max}$       | °C                         | -20 to +125            | -20 to +125            | -20 to +125            | -20 to +125            |
| Viscosity                    |                            |                        |                        |                        |                        |
| $v_{_{min}}$ to $v_{_{max}}$ | mm²/s                      | 1 to 1x10 <sup>6</sup> |
|                              |                            |                        |                        |                        |                        |
| K-factor                     | K [P/I]                    | 1214.0                 | 321.0                  | 78.0                   | 17.73                  |
|                              |                            |                        |                        |                        |                        |
| Frequency                    | f at Q <sub>rated</sub> Hz | 202                    | 161                    | 130                    | 104                    |



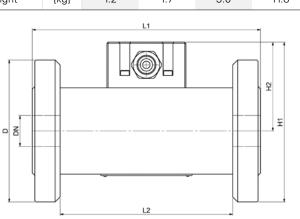


Marine – Inland waterways fuel consumption measurement. Liquid: Diesel oil, marine gas oil. Flow rate: 0.2 - 350 l/min. Pressure: 40 bar. Temperature: 10 - 60 °C. Viscosity: 1.1 - 50 mm²/s. Measuring instrument: OME 20 - OME 52.

**Power Generation – Land based plants fuel consumption measurement.** Liquid: Diesel oil, marine gas oil. Flow rate: 0.2 - 350 l/min. Pressure: 40 bar. Temperature: 10 - 60 °C. Viscosity: 1.1 - 50 mm²/s. Measuring instrument: OME 20 - OME 52.

#### Dimensions and connection variants.

| OME – DIN.        |       | 13    | 20    | 32    | 52    |
|-------------------|-------|-------|-------|-------|-------|
| DN                |       | 15    | 20    | 25    | 40    |
| Pressure<br>stage | [bar] | 40    | 40    | 40    | 40    |
| D                 | [mm]  | 95    | 105   | 115   | 150   |
| L1                | [mm]  | 105   | 135   | 185   | 325   |
| L2                | [mm]  | 65    | 95    | 140   | 225   |
| H1                | [mm]  | 107.0 | 117.0 | 129.5 | 167.0 |
| H2                | [mm]  | 59.5  | 64.5  | 72.0  | 92.0  |
| Weight            | [kg]  | 1.2   | 1.7   | 3.0   | 11.8  |



| OME - ANS | OME – ANSI. |       | 20    | 32    | 52               |
|-----------|-------------|-------|-------|-------|------------------|
| DN        | [inch]      | 1/2   | 3/4 1 |       | 1 <sup>1/2</sup> |
|           |             |       |       |       |                  |
| Class     |             | 300   | 300   | 300   | 300              |
| D         | [mm]        | 92.5  | 117.5 | 123.8 | 160.0            |
| L1        | [mm]        | 105   | 145   | 195   | 315              |
| L2        | [mm]        | 65    | 95    | 140   | 225              |
| H1        | [mm]        | 107.1 | 123.2 | 133.9 | 172.0            |
| H2        | [mm]        | 59.5  | 64.5  | 72.0  | 92.0             |
| Weight    | [kg]        | 1.2   | 2.2   | 3.6   | 11.9             |

# OMH Series.

Uniquely compact at high pressure and high flow rate.



#### Operating conditions and materials.

- Our flowmeter for high pressures.
- Flow range: 0.1 to 3000 l/min.
- Max. pressure: 420 bar.
- Temperature range: -20 °C to 200 °C.
- Viscosity range: 1 to 1x10<sup>6</sup> mm<sup>2</sup>/s.
- Liquids: Chemically neutral, lightly lubricative, clean, non-abrasive.
- Precision: ±0.1% of measured value.
- Screws: Steel, nitrided.
- Bearing: Steel bearing.
- Seal: Viton<sup>®</sup> (other sealing materials on request).

#### High measuring precision at high pressure and high flow rate.

The KRAL Volumeter® OMH can be used at up to 420 bar and is furthermore a precision measuring instrument. The OMH has a stiff housing. The geometry remains even at high pressures. Meaning that the precision is not reduced.

| Technical data.              |                            | OMH 13                 | OMH 20                 | OMH 32                 | OMH 52                 | OMH 68                 | OMH 100     |
|------------------------------|----------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-------------|
| Flow rate                    |                            |                        |                        |                        |                        |                        |             |
| O <sub>max</sub>             | l/min                      | 15                     | 45                     | 150                    | 525                    | 1050                   | 3000        |
| <b>Q</b> <sub>rated</sub>    | l/min                      | 10                     | 30                     | 100                    | 350                    | 700                    | 2000        |
| Q <sub>min</sub>             | l/min                      | 0.1                    | 0.3                    | 1                      | 3.5                    | 7                      | 20          |
| Pressure                     |                            |                        |                        |                        |                        |                        |             |
| p <sub>max</sub>             | bar                        | 420                    | 420                    | 420                    | 420                    | 420                    | 250         |
| Temperature                  |                            |                        |                        |                        |                        |                        |             |
| $t_{min}$ to $t_{max}$       | °C                         | -20 to +200            | -20 to +200 |
| Viscosity                    |                            |                        |                        |                        |                        |                        |             |
| $v_{_{min}}$ to $v_{_{max}}$ | mm²/s                      | 1 to 1×10 <sup>6</sup> | 1 to 1x10 <sup>6</sup> | 1 to 1x106  |
| K-factor                     | K2 [P/I]                   | 2,432                  | 1,280                  | 468                    | 142                    | 79,6                   | 33.6        |
|                              | K3 [P/I]                   | 7,296                  | 2,560                  | 1,014                  | 302                    | 167                    | 57.6        |
|                              | K4 [P/I]                   | 7,296                  | 2,560                  | 1,014                  | 302                    | 167                    | 87.6        |
| Frequency f2                 | 2 at Q <sub>rated</sub> Hz | 504                    | 640                    | 780                    | 828                    | 929                    | 1,120       |
|                              | 3 at Q <sub>rated</sub> Hz | 1,216                  | 1,280                  | 1,690                  | 1,760                  | 1,949                  | 1,920       |
|                              | 4 at Q <sub>rated</sub> Hz | 1,216                  | 1,280                  | 1,690                  | 1,762                  | 1,948                  | 2,920       |





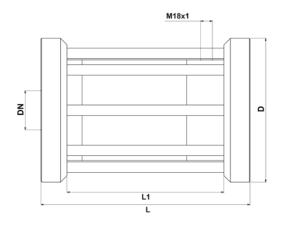
**Mechanical engineering – Determining the position of hydraulic cylinders.** Liquid: Hydraulic oil. Flow rate: 5 to 340 l/min. Pressure: 350 bar. Temperature: 20 - 60 °C. Viscosity: 20 - 140 mm²/s. Measuring instrument: OMH 52 within flow direction recognition.

**Oil & gas – Consumption measurement at gas turbines.** Liquid: Diesel oil. Flow rate: 28 - 1,770 l/min. Pressure: 142 bar. Temperature: -15 - 80 °C. Viscosity: 1.6 - 6 mm²/s. Measuring instrument: OMH 100 with sensor in explosion protection.

#### Dimensions and connection variants.

| OMH – DIN.        |       | 13  | 20  | 32  | 52  | 68  | 100 |
|-------------------|-------|-----|-----|-----|-----|-----|-----|
| DN                |       | 15  | 15  | 25  | 40  | 50  | 100 |
| Pressure<br>stage | [bar] | 400 | 400 | 400 | 400 | 400 | 250 |
| L                 | [mm]  | 150 | 185 | 255 | 320 | 385 | 500 |
| D                 | [mm]  | 145 | 145 | 180 | 220 | 235 | 300 |
| L1                | [mm]  | 94  | 115 | 175 | 240 | 295 | 400 |
| Weight            | [kg]  | 7   | 13  | 27  | 57  | 76  | 155 |

| OMH – SAE. |        | 13   | 20   | 32   | 52   | 68   | 100  |
|------------|--------|------|------|------|------|------|------|
| DN         | [inch] | 1/2  | 3/4  | 1    | 11/2 | 2    | 2    |
| Class      |        | 6000 | 6000 | 6000 | 6000 | 6000 | 6000 |
| D          | [mm]   | 100  | 145  | 180  | 220  | 235  | 300  |
| L          | [mm]   | 150  | 185  | 255  | 320  | 385  | 510  |
| L1         | [mm]   | 94   | 115  | 175  | 240  | 295  | 400  |
| Weight     | [kg]   | 7    | 12   | 28   | 54   | 80   | 185  |



# OMK Series.

Chemically resistant flowmeters.



#### Operating conditions and materials.

- Chemically resistant.
- Flow range: 0.2 to 150 l/min.
- Max. pressure: 40 bar.
- Temperature range: -20 °C to 100 °C.
- Viscosity range: 1 to 1x10<sup>6</sup> mm<sup>2</sup>/s.
- Housing: CrNi steel.
- Screws: PTFE with 15% graphite.
- Bearing: Sleeve bearing.
- Seal: Viton® or silicone with chemically resistant coating.

#### Precise flow rate measurement in rough industrial environment.

In particular for the chemical industry and for process engineering the KRAL Volumeter OMK unites the normally mutually exclusive properties of measuring precision and robustness in a single precision measuring instrument. The PTFE spindles have low friction for measurement of non-lubricating liquids and increased chemical resistance for a wide range of compatible liquids.

| Technical dat                        | a.                         | OMK 13                 | ОМК 20                 | ОМК 32                 |
|--------------------------------------|----------------------------|------------------------|------------------------|------------------------|
| Flow rate                            |                            |                        |                        |                        |
| O <sub>max</sub>                     | l/min                      | 15                     | 45                     | 150                    |
| <b>Q</b> <sub>rated</sub>            | l/min                      | 10                     | 30                     | 100                    |
| Q <sub>min</sub>                     | l/min                      | 0.2                    | 0.6                    | 2                      |
| Pressure                             |                            |                        |                        |                        |
| p <sub>max</sub>                     | bar                        | 40                     | 40                     | 40                     |
| Temperature                          |                            | -20 to +40 or          | -20 to +40 or          | -20 to +40 or          |
| t <sub>min</sub> to t <sub>max</sub> | °C                         | +20 to +100            | +20 to +100            | +20 to +100            |
| Viscosity                            |                            |                        |                        |                        |
| $v_{min}$ to $v_{max}$               | mm²/s                      | 1 to 1x10 <sup>6</sup> | 1 to 1x10 <sup>6</sup> | 1 to 1x10 <sup>6</sup> |
| K-factor                             | K [P/I]                    | 1,200                  | 640                    | 230                    |
| Frequency                            | f at Q <sub>rated</sub> Hz | 200                    | 320                    | 383                    |





#### **Mechanical engineering – Volumetric examinations of barrels .** Liquid: Water. Flow rate: 0.6 - 45 l/min. Pressure: 6 bar. Temperature: 10 - 30 °C. Viscosity: 1 mm²/s. Measuring instrument: OMK 32.

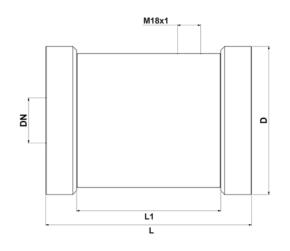
#### Oil & gas – Additives in fuels.

Liquid: Gasoline additive. Flow rate: 0.5 to 16 l/min. Pressure: 2 - 16 bar. Temperature: -20 - 40 °C. Viscosity: 1 - 40 mm²/s. Measuring instrument: OMK 20.

#### Dimensions and connection variants.

| OMK – DIN.        |       | 13  | 20  | 32  |  |
|-------------------|-------|-----|-----|-----|--|
| DN                |       | 15  | 20  | 25  |  |
| Pressure<br>stage | [bar] | 40  | 40  | 40  |  |
| L                 | [mm]  | 110 | 115 | 160 |  |
| D                 | [mm]  | 95  | 105 | 115 |  |
| L1                | [mm]  | 69  | 75  | 112 |  |
| Weight            | [kg]  | 3,2 | 4   | 10  |  |

| OMK – ANSI. |        | 13   | 20    | 32    |  |
|-------------|--------|------|-------|-------|--|
| DN          | [Zoll] | 1/2" | 3/4"  | 1"    |  |
|             |        |      |       |       |  |
| Class       |        | 300  | 300   | 300   |  |
| L           | [mm]   | 110  | 120   | 160   |  |
| D           | [mm]   | 95,2 | 117,5 | 123,8 |  |
| L1          | [mm]   | 69   | 75    | 112   |  |
| Weight      | [kg]   | 3,2  | 4,8   | 10,2  |  |



## **WEALT IN THE AND AND MEASURE LIQUIDS**

KRAL AG.

Additional Products and Services.







KRAL AG is a manufacturer of screw pumps of the highest quality and dependability, providing both outstanding suction capabilities and low pulsation.





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KRAL AG has been manufacturing pumps, pump stations and flowmeters for decades. We have installed our products for a great many customers on-site, and taken those products into operation. As pump specialists, we manufacture the core elements of our pump modules ourselves.





Through the expert installation, commissioning and maintenance of your KRAL products, you'll be increasing their lifespans and minimising operational costs while also limiting downtime.

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